Notice of Allowability	Application No.	Applicant(s)	
	10/685,127	OUYANG ET AL.	$\langle \Theta M \rangle$
	Examiner	Art Unit	
	Toniae M. Thomas	2822	
The MAILING DATE of this communication appearable claims being allowable, PROSECUTION ON THE MERITS IS nerewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R	(OR REMAINS) CLOSED in this apportunity or other appropriate communication IGHTS. This application is subject to and MPEP 1308.	plication. If not include will be mailed in due withdrawal from issu	ed course. <b>THIS</b>
<ol> <li>This communication is responsive to the election and amen</li> </ol>	ndment received on 20 December 2	<u>004</u> .	
2. ☑ The allowed claim(s) is/are <u>1-20</u> .			
3. The drawings filed on 14 October 2003 are accepted by the	e Examiner.		
Acknowledgment is made of a claim for foreign priority unestinated as a claim for foreign of the priority documents have a claim for foreign of the priority documents have a claim for foreign of the priority documents have a claim for foreign of the priority documents have a claim for foreign of the priority documents have a claim for foreign of the priority documents have a claim for foreign of the priority documents have a claim for foreign of the priority documents have a claim for foreign priority unest a claim for foreign priority documents have a claim for foreign priority unest a claim for foreign priority documents have a claim for foreign priority unest a claim for foreign priority documents have a claim foreign priority documents have a claim for foreign priority documents have a claim for foreign priority documents have a claim foreign priority documents have a claim for foreign priority documents have a claim for foreign priority documents have a claim foreign priority documents have a claim for foreign priority documents have a claim for foreign priority documents have a claim foreign priority documents have a claim for foreign priority documents have a claim for foreign priority documents have a claim fo	e been received.  been received in Application No cuments have been received in this is of this communication to file a reply lENT of this application.  itted. Note the attached EXAMINER' es reason(s) why the oath or declarate the submitted. on's Patent Drawing Review (PTO- as Amendment / Comment or in the October 100 should be written on the drawing the header according to 37 CFR 1.121(consist of BIOLOGICAL MATERIAL in	complying with the recomplying	quirements OTICE OF
Attachment(s)  I. ☑ Notice of References Cited (PTO-892)  I. ☑ Notice of Draftperson's Patent Drawing Review (PTO-948)  I. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date  I. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	5. ☐ Notice of Informal P. 6. ☐ Interview Summary Paper No./Mail Dat 8), 7. ☒ Examiner's Amendn 8. ☒ Examiner's Stateme 9. ☐ Other	(PTO-413), e nent/Comment	·
	É	Mary Wilczewski Primary Examiner	

Application/Control Number: 10/685,127

Art Unit: 2822

### **EXAMINER'S AMENDMENT**

Page 2

1. This action is a first Office action on the merits of Application Serial No. 10/685,127. Claims 1-20 are currently pending.

## Election/Restrictions

- 2. Applicant's election of Group I, claims 21-26, in the reply filed on 20 December 2005 is acknowledged. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)). Nonelected claims 21-26 were cancelled in the amendment filed on 20 December 2004.
- 3. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

#### **Amendment**

4. The application has been amended as follows:

### In Specification

In par. 002, line 5, "(TET)" has been changed to --FET-- after

"field effect transistor" and before "flash

memory";

In par. 0016, line 2, "a" has been changed to --at-- after

"formed" and before "the same";

Application/Control Number: 10/685,127

Art Unit: 2822

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In par. 0016, line 6, "10" has been changed to --12-- before "upper portion"; In par. 0016, line 10, "filed" has been changed to --field-- after "gate" and before "effect"; In par. 0018, line 5, --by-- has been inserted after "formed" and before "one"; In par. 0018, line 6, --when-- has been inserted after, "case" and before "the hardmask"; In par. 0018, line 9, "is" has been deleted after "SiO2" and before "thermally"; In par. 0032, line 18, --be-- has been inserted after "may" and before "carried".

# Reasons for Allowance

5. The following is an examiner's statement of reasons for allowance: the prior art of record does not anticipate, teach or suggest a method for an improved polysilicon etching process which forms self-aligned polysilicon micro-integrated circuit structures such that the polysilicon structures are formed without protruding polysilicon portions. For example, the closest prior art of record, Hsu et al. (US 6,569,736 B1), discloses a method for forming self aligned polysilicon micro-integrated circuit structures 54, 50, and 70 in a split-gate flash memory device (figs. 2A-2H and accompanying text). The method comprises the following process steps: providing a semiconductor wafer process

Application/Control Number: 10/685,127

Art Unit: 2822

surface 32 comprising first exposed polysilicon portions 50, 54 and adjacent oxide portions 48 (fig. 2C); forming a first oxide layer 46, 56 on the exposed polysilicon portions (fig. 2C); blanket depositing a polysilicon layer 60 on the first exposed polysilicon portions and adjacent oxide portions (fig. 2D and col. 5, lines 61-64); forming a hard mask layer 62 on the polysilicon layer (fig. 2D and col. 5, line 67 - col. 6, line 7); carrying out a multi-step etching process to etch through the hardmask layer and etch through a thickness portion of the polysilicon layer, thereby forming second polysilicon portions 70 adjacent the oxide portions and having upward protruding outer polysilicon fence portions (figs. 2E, 2F, and col. 6, lines 8-20); and carrying out an etching process to remove polysilicon fence portions (fig. 2H and col. 6, lines 26-31). While Hsu discloses carrying out a multi-step etching process to form second polysilicon portions 70 having upward protruding outer polysilicon fence portions, and carrying out an etching process to remove polysilicon fence portions; Hsu lacks anticipation of the following combination of steps substantially as claimed: carrying out a multi-step reactive ion etching (RIE) process to etch through the hardmask layer and through a thickness portion of the polysilicon layer, contacting the semiconductor wafer process surface with an aqueous HF solution, and carrying out a downstream plasma etching process to remove polysilicon fence portions. There is no teaching or suggestion within the prior art of record to modify Hsu by carrying out a multi-step reactive ion etching (RIE) process to etch through the hardmask layer and through a thickness

Art Unit: 2822

portion of the polysilicon layer, contacting the semiconductor wafer process surface with an aqueous HF solution, and carrying out a downstream plasma etching process to remove polysilicon fence portions.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Toniae M. Thomas whose telephone number is (571) 272-1846. The examiner can normally be reached on Monday-Thursday from 8:30 a.m. to 5:30 p.m..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Amir Zarabian can be reached on (571) 272-1852. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

TMT 06 March 2005

Mary Wilczewski Primary Examiner